



# A new evaluation method for the end-of-life phase of buildings

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# Driving question and objectives



How should the material composition of a building be designed so that it leaves

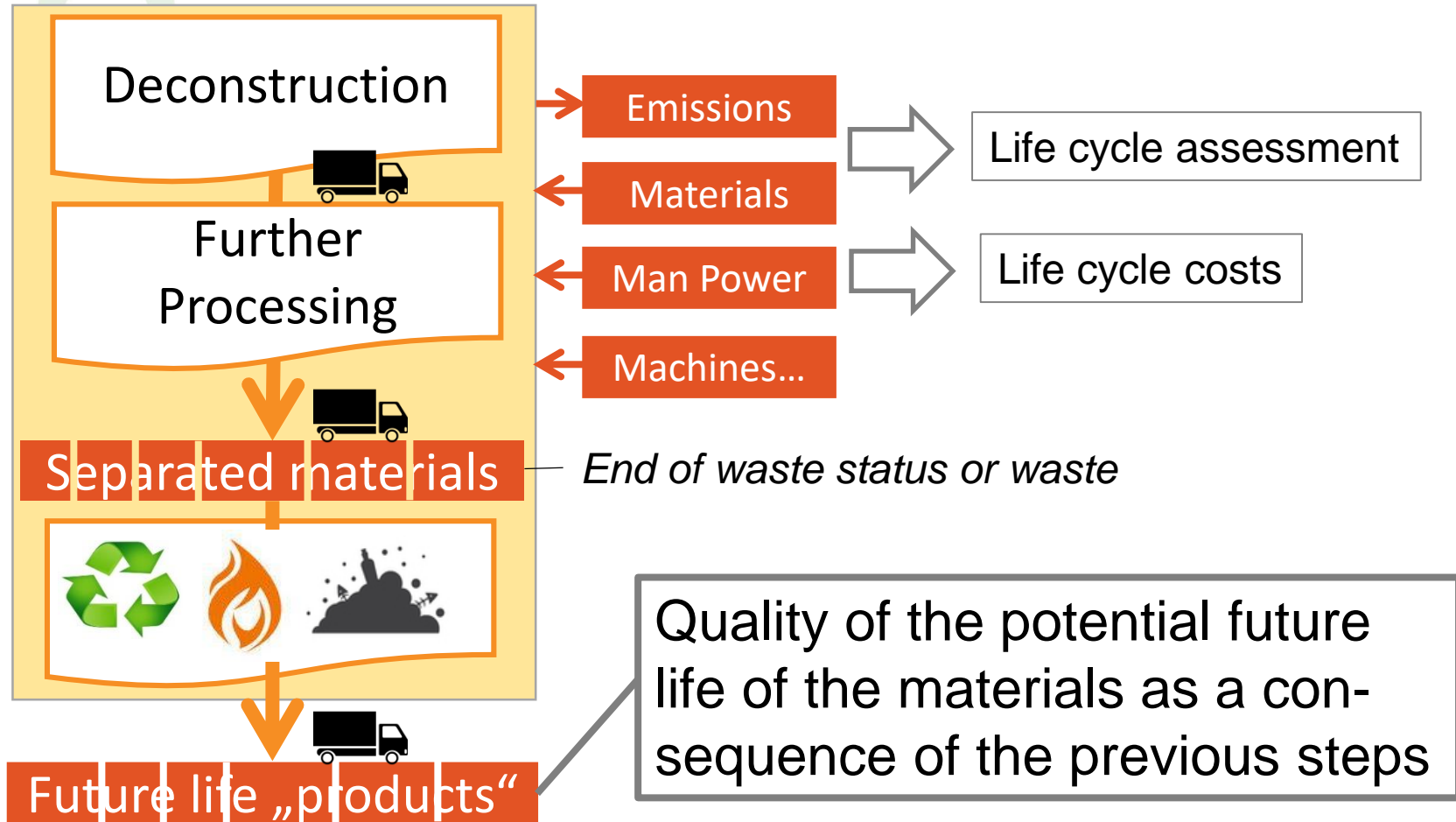
- as many recyclables as possible and
- as little problematic waste as possible at the end of its life time?

## Basic conditions

- appropriate as evaluation method for BNB system
- integrable in the existing LCA tool (“Bauteileditor”)
- based on the building elements approach



# Qualitative assessment



# Grading of material output



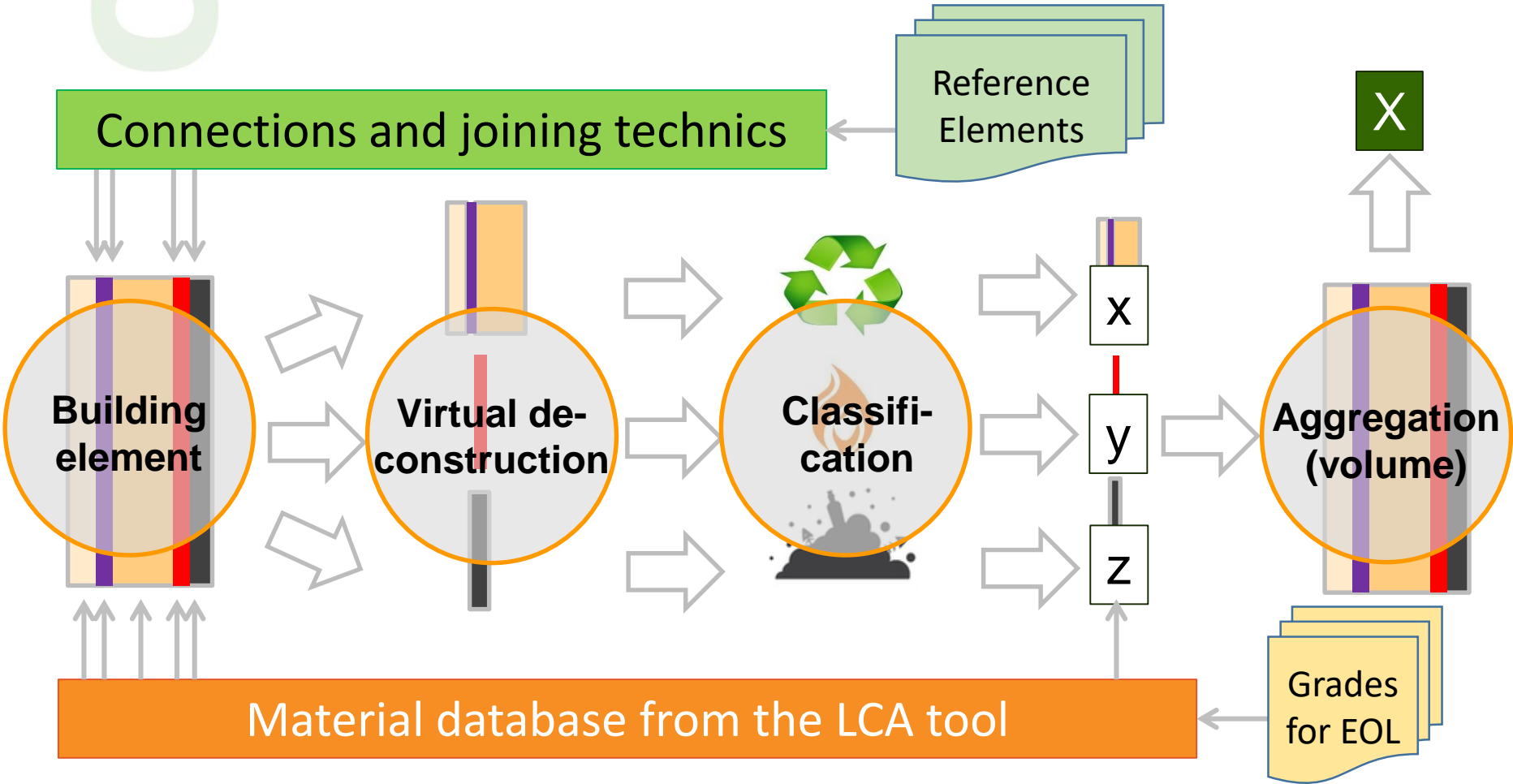
| 1                       | 2  | 3      | 4      | 5                   | 6       |
|-------------------------|--|--------|--------|---------------------|---------|
| <b>Reuse</b>            | no preparation methods for reuse available |        |        |                     |         |
| <b>Recycling</b>        |  |        |        | <b>no recycling</b> |         |
| <b>Closed loop (CL)</b> | RC+  | RC-    | OU     | noRec               |         |
|                         | <b>Combustion</b>                          |        |        |                     |         |
|                         | Fuel                                       | EnRec+ | EnRec- | ThDisp+             | ThDisp- |
|                         |  |        |        | <b>Landfill</b>     |         |
|                         |  |        |        | Landfill            | GFO     |



RC ... Recycling      OU ... Other use  
 Fuel ... Derived fuel      EnRec ... Energy recovery      ThDisp ... Thermal disposal  
 Landfill ... class I, II and III      GFO ... Gypsum, Fibre, Organic



# Procedure



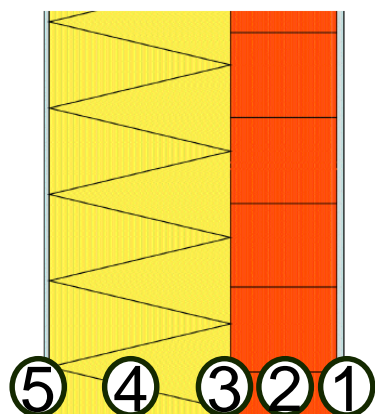
# Technology factor



| Technology description   | Factor |
|--|--------|
| Developed technology, but is usually not practiced in Germany yet due to lack of interest.<br><i>Example: Separation of plaster from EPS in ETICS</i>              | 0,75   |
| Technology ready for the market, but not practiced widely in Germany yet; maybe used in other countries<br><i>Example: Reclaiming of post-consumer mineralwool</i> | 0,5    |
| Technology is in active development and tested on a small scale.<br><i>Example: Regaining polystyrene from EPS (w/o HBCD)</i>                                      | 0,25   |
| <b>The technology will lead to carryover of pollutants</b><br><b>Examples: Materials containing lead, SVHC</b>   | 0      |



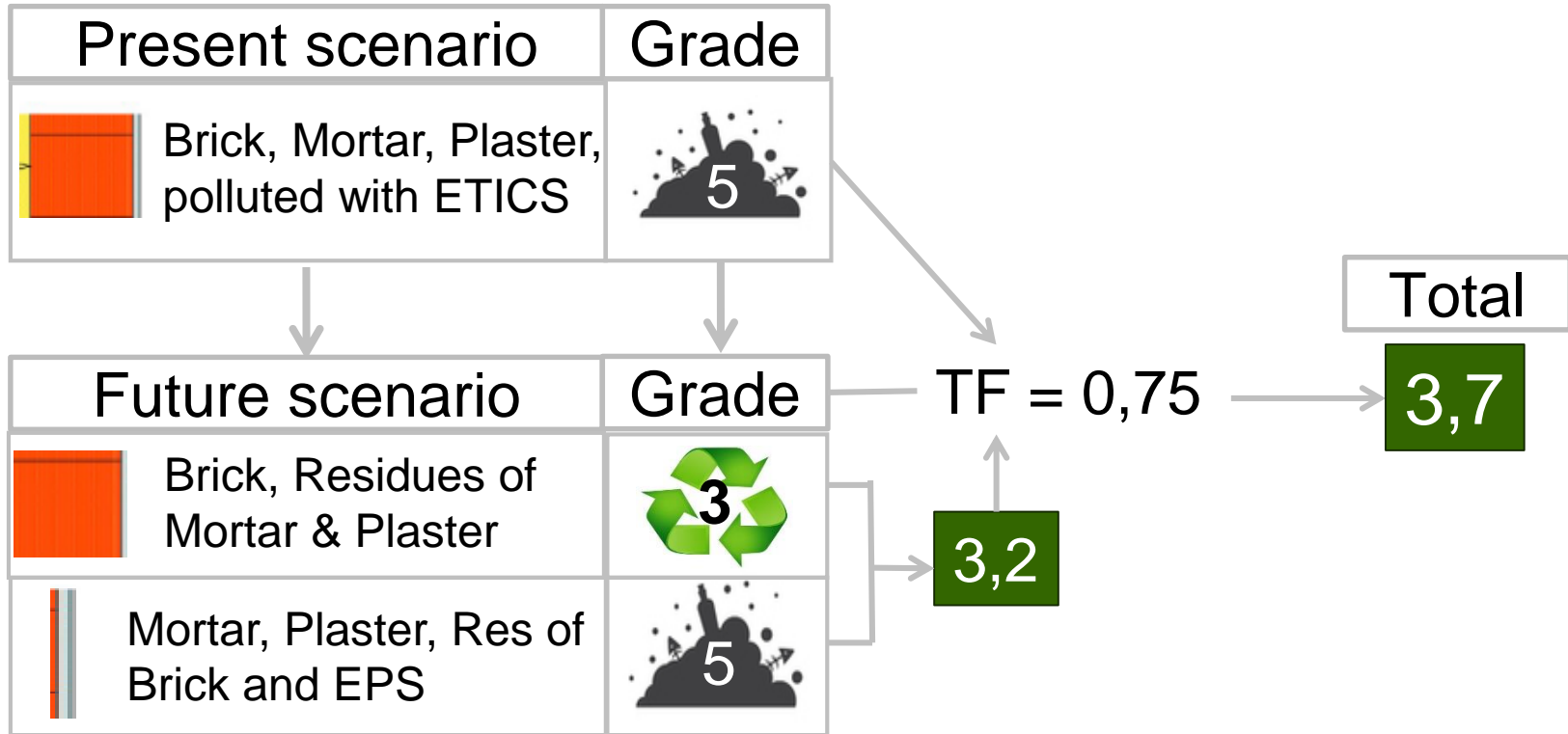
# Example: Brick



- ① Lime cement plaster
- ② Brick (25 cm)
- ③ Adhesive, Dowel
- ④ EPS-F (32 cm)
- ⑤ Adhesive, Plaster



# Scenarios and grade for the brick





# Conclusions and outlook



- Methodology is transparent, comprehensible and delivers the expected results.
  - Next steps (SWD 10.08.17.7–18.18)
    - Fine adjustment with stakeholders
    - Application to different buildings
    - Work out a scale on the building level for the assessment
- EOL-scenarios shall be used to improve the scenarios for LCA and LCC
- Shall encourage development from state of the art to front runner buildings



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